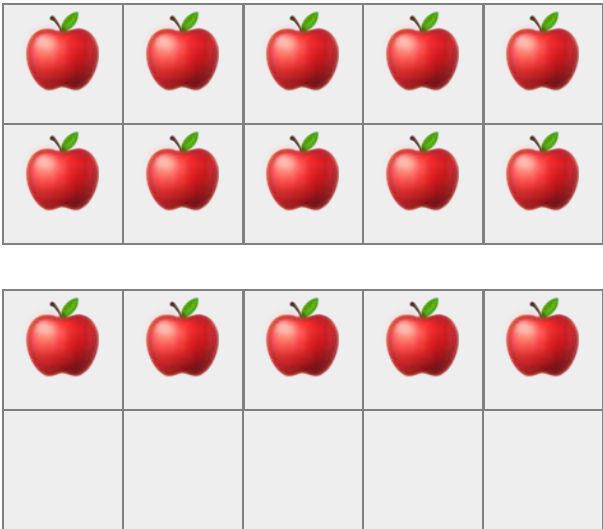


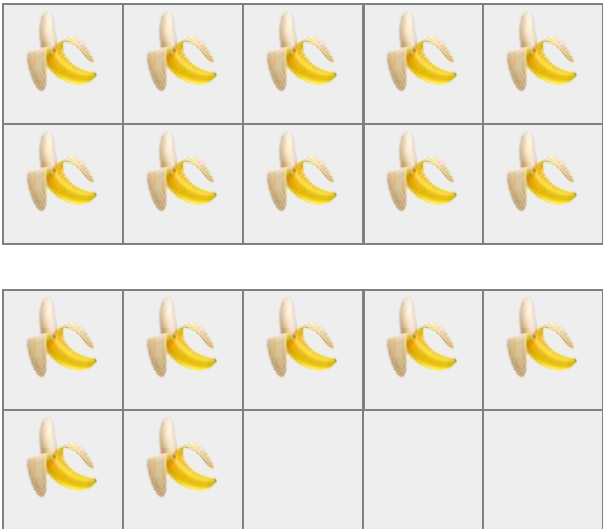
1.



How many? _____

How many more make 20? _____

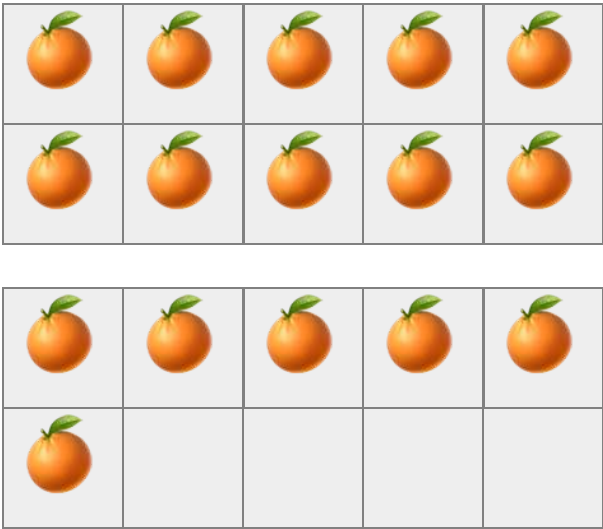
2.



How many? _____

How many more make 20? _____

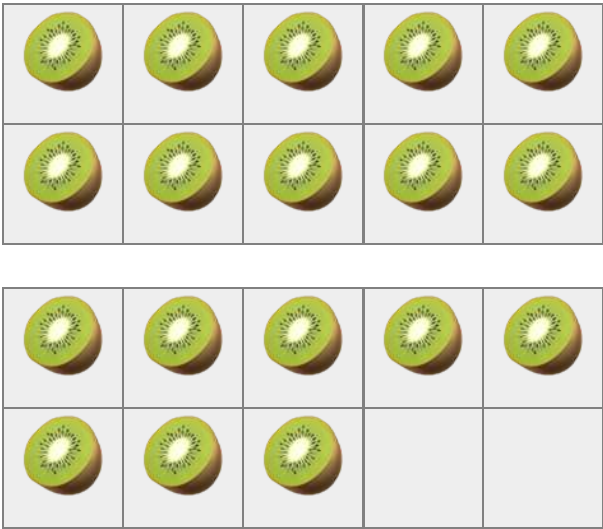
3.



How many? _____

How many more make 20? _____

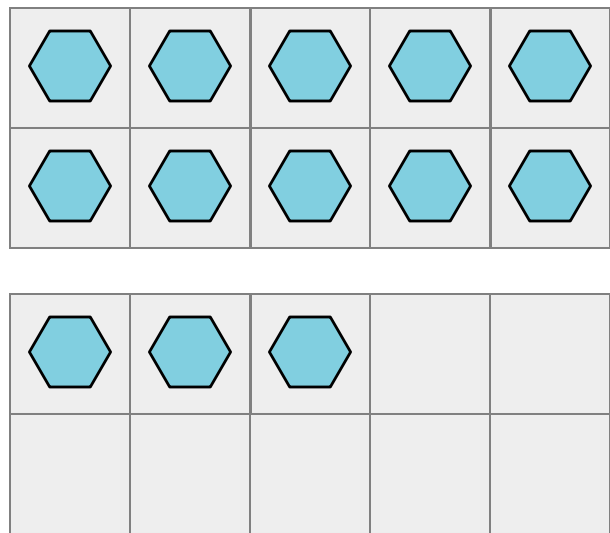
4.



How many? _____

How many more make 20? _____

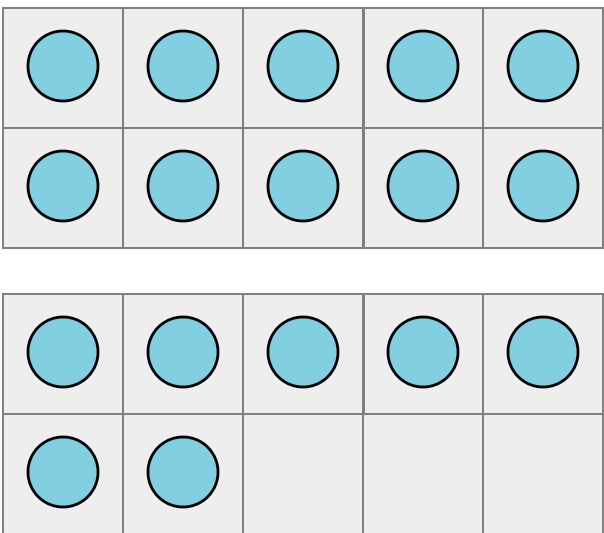
1.



How many? _____

How many more make 20? _____

2.



How many? _____

How many more make 20? _____

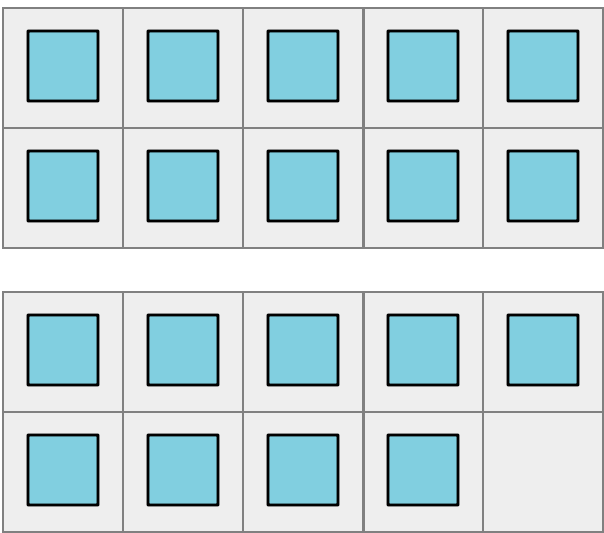
3.



How many? _____

How many more make 20? _____

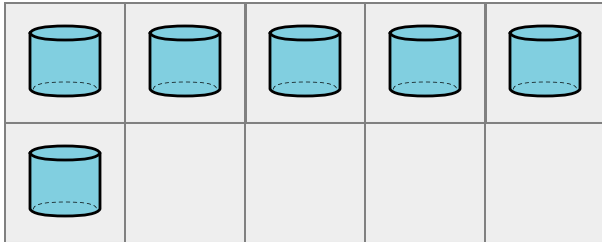
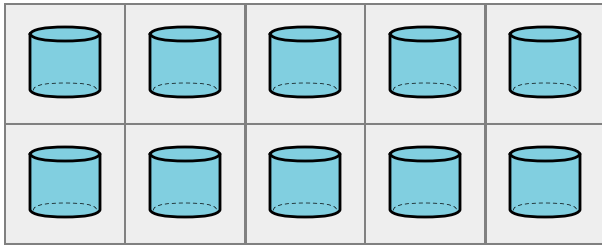
4.



How many? _____

How many more make 20? _____

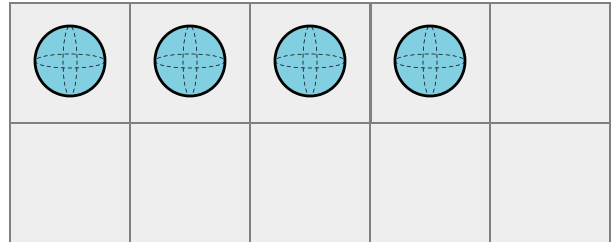
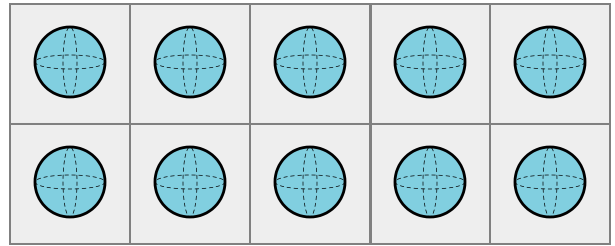
1.



How many? _____

How many more make 20? _____

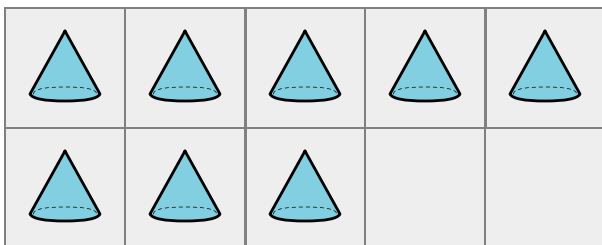
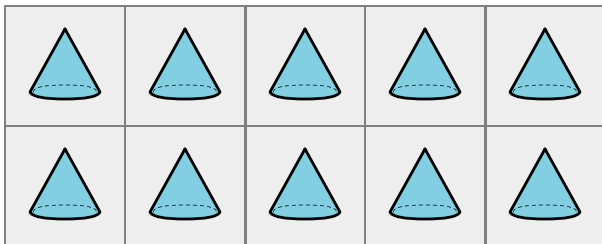
2.



How many? _____

How many more make 20? _____

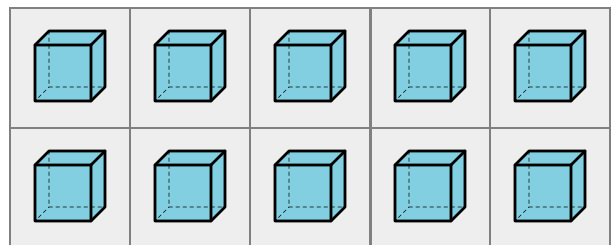
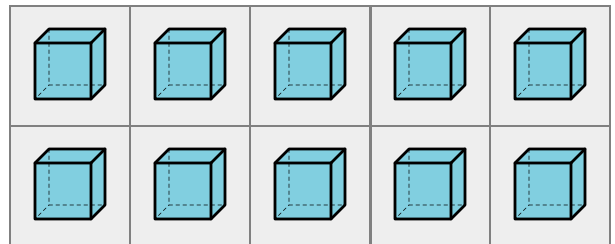
3.



How many? _____

How many more make 20? _____

4.

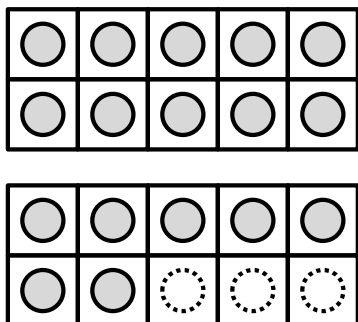


How many? _____

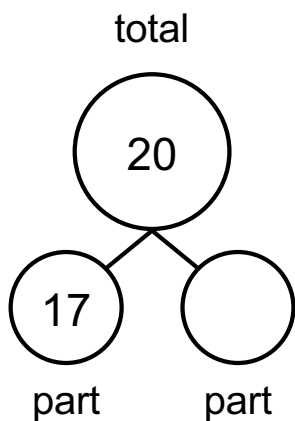
How many more make 20? _____

How many more makes 2 tens, or 20? Find the missing part.

a. Outline counters to make 20.



b. Find the missing part.

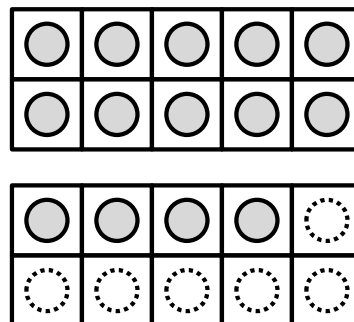


c. Find the missing part.

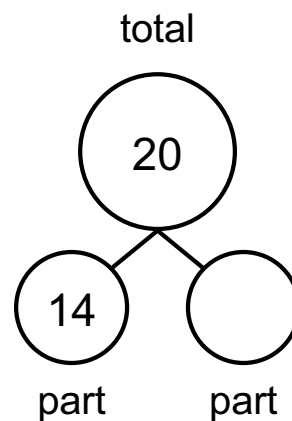
$$17 + \underline{\quad} = 20$$

$$20 = 17 + \underline{\quad}$$

d. Outline counters to make 20.



e. Find the missing part.



f. Find the missing part.

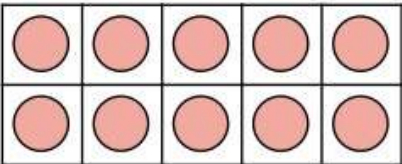
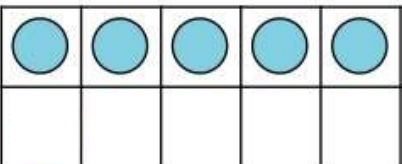
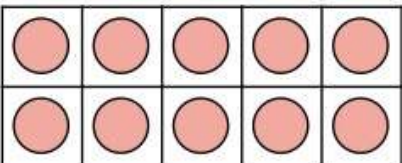
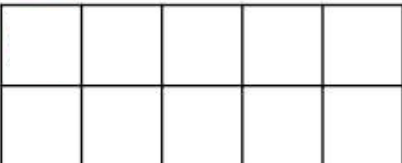
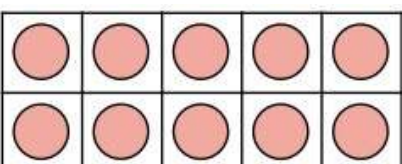
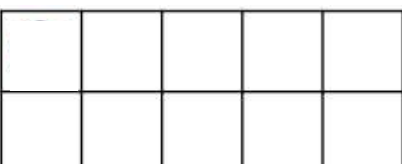
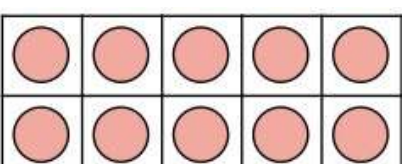
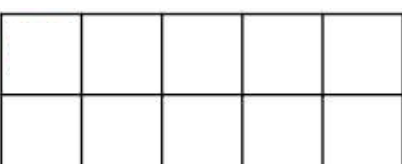
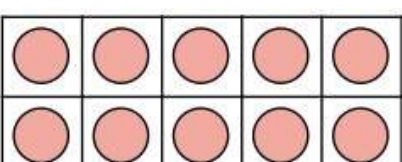
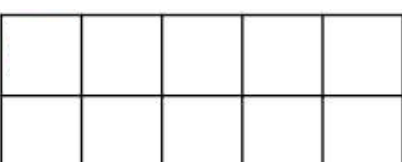
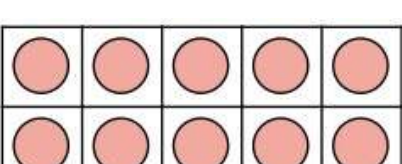
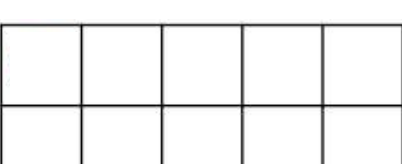
$$14 + \underline{\quad} = 20$$

$$20 = 14 + \underline{\quad}$$

HOW MANY? - A

Draw the correct number of circles. Then fill the blank squares with the missing numbers.

The first row has been done for you.

		How many do you see?	How many more makes 20?
 	15	5	
 		3	
 	14		
 		1	
 	16		
 		7	